







W52323 dParma Grigio 25 x 50 - Gol. B



W52324 **dParma Ornament** 25 x 50 - Gol. C

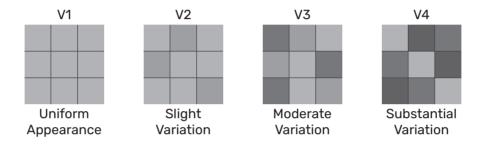


26322P **dParma Perla** 25 x 25 - Gol. B

## Shade Variations



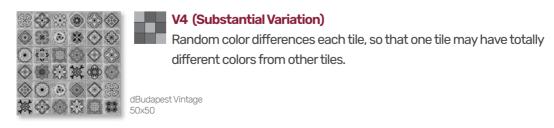
Shade variations are the characteristic of the tile that deliberate and visible differences in graphics and colour hue. Digital Tecnica technology creates stunning ceramic tiles with hyper-realistic surface tones, markings and textures which mimic a range of natural materials including; stone, timber, terracotta, cement, mosaic, marble and more.











## Technical Specification



TECHNICAL CHARACTERISTIC	TEST METHOD OR AS PER NORM	FLOOR TILE		WALL TILE	
		ISO 13006 REQUIREMENT	ROMAN	ISO 13006 REQUIREMENT	FIGNAN
Length and Width	ISO 10545 - 2	± 0.6 %	± 0.4 %	± 0.5 %	± 0.4 %
Side Straightness	ISO 10545 - 2	± 0.5 %	± 0.3 %	± 0.3 %	± 0.3 %
Rectangularity	ISO 10545 - 2	± 0.6 %	± 0.4 %	± 0.5 %	± 0.4 %
Center Curvature & Edge Curvature	ISO 10545 - 2	± 0.5 %	- 0.15 % to + 0.25 %	- 0.3 % to + 0.5 %	- 0.15 % to + 0.25 %
Warpage	ISO 10545 - 2	± 0.5 %	± 0.3 %	± 0.5 %	± 0.3 %
Thickness	ISO 10545 - 2	± 5.0 %	± 4.0 %	± 10 %	± 3.0 %
Water Absorption	ISO 10545 - 3	B1b ≤ 3.0 %	B1 < 3.0 %	B3 > 10 %	B3 Less than 18 %
Modulus of Rupture	ISO 10545 - 4	B1b 30 Ind. Min. 27N/mm²	≥ 35 N/mm²	≥ 15 N/mm²	≥ 17 N/mm²
Crazing Resistance	ISO 10545 -11	Required	Resistant	Required	Resistant
Chemical Resistance	ISO 10545 - 13	Minimum Class GB	Minimum Class GB	Minimum Class GB	Minimum Class GB
Stain Resistance	ISO 10545 - 14	Minimum Class 3	Minimum Class 4	Minimum Class 3	Minimum Class 5
Abrasion Resistance	ISO 10545 - 7	Group I to V	Group III to V	Not Required	Not Required

## NOTE

- The governing sizes and weights are subject to the usual variations expected of fired ceramic productions.
- Slight variations of shades/colours and surface finishes are inherent due to the nature of ceramic tile production process.